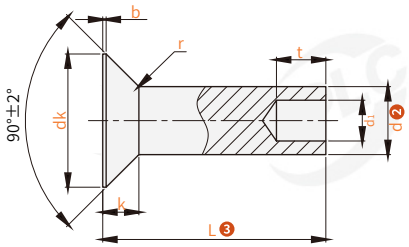
Countersunk head semi-tubular rivet
Flat cone head semi-tubular rivet

Order guide: E (Major category) MJ (Category) F (Series) S1 (1 Material) d1.4 (2 Diameter) L3 (3 Length)

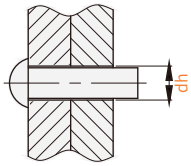
◉ Please refer to the series code to select the type and parameters for ordering.

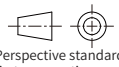
○ Countersunk head semi-tubular rivet

Code	Standard No.	Material ❶
EMJF-S1	GB1015-1986	SUS304
EMJF-A		Aluminum



Through hole size for rivets



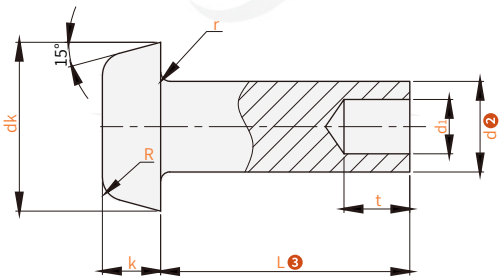


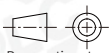
Perspective standard: first perspective

Model Code	d ❷	L ❸	dk Min. value	dk Max. value	Hole diameter	K	d1 Min. value	d1 Max. value	t Min. value	t Max. value	r	b
EMJF-S1 EMJF-A	1.4	3 4 5 6 7 8	2.57	2.83	1.5	0.7	0.65	0.77	1.16	1.64	0.1	0.2
	2	4 5 6 7 8 10 12 14	3.75	4.05	2.1		0.94	1.12	1.76	2.24		
	2.5	5 6 7 8 10 12 14 16	4.45	4.75	2.6	1.1	1.44	1.62	2.26	2.74		
	3	6 7 8 10 12 14 16 18	5.05	5.35	3.1	1.2	1.94	2.12	2.76	3.24		
	4	8 10 12 14 16 18 20 22 24	6.82	7.18	4.1	1.6	2.44	2.52	3.71	4.29		
	5	10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40	8.62	9.98	5.2	2	3.42	3.46	4.71	5.29		
	6	12 14 16 18 20 22 24 26 28 30 32 34 36 38 40	10.18	10.62	6.2	2.4	4.42	4.16	5.71	6.29	0.3	0.4
	8	14 16 18 20 22 24 26 28 30 32 34 36 38 40 42 44 46 48 50	13.78	14.22	8.2	3.2	5.92	4.66	7.65	8.35		
	10	18 20 22 24 26 28 30 32 34 36 38 40 42 44 46 48 50	17.38	17.82	10.3	4	7.4	7.7	9.65	10.35		

○ Flat cone head semi-tubular rivet

Code	Standard No.	Material ❶
EMJG-S1	GB1013-1986	SUS304
EMJG-A		Aluminum





Perspective standard: first perspective

Model Code	d ❷	L ❸	dk Min. value	dk Max. value	Hole diameter dh	K Min. value	K Max. value	d1 Min. value	d1 Max. value	t Min. value	t Max. value	r	R
EMJG-S1 EMJG-A	1.4	3 4 5 6 7 8	2.3	2.7	1.5	0.7	0.9	0.65	0.77	1.16	1.64	0.1	0.7
	2	4 5 6 7 8 10 12 14	3.36	3.84	2.1	0.8	1.2	0.94	1.12	1.76	2.24		
	2.5	5 6 7 8 10 12 14 16	4.26	4.74	2.6	1.1	1.5	1.44	1.62	2.26	2.74		
	3	6 7 8 10 12 14 16 18	5.16	5.64	3.1	1.3	1.7	1.94	2.12	2.76	3.24		
	4	8 10 12 14 16 18 20 22 24	6.91	7.49	4.1	1.8	2.2	2.44	2.52	3.71	4.29		
	5	10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40	8.71	9.29	5.2	2.3	2.7	3.42	3.46	4.71	5.29		
	6	12 14 16 18 20 22 24 26 28 30 32 34 36 38 40	10.45	11.15	6.2	2.8	3.2	4.42	4.16	5.71	6.29	0.3	1
	8	14 16 18 20 22 24 26 28 30 32 34 36 38 40 42 44 46 48 50	14.05	14.75	8.2	3.76	4.24	5.92	4.66	7.65	8.35		
	10	18 20 22 24 26 28 30 32 34 36 38 40 42 44 46 48 50	17.65	18.35	10.3	4.76	5.24	7.4	7.7	9.65	10.35		